

at the Waterline



The Antique and Classic Boat Society, Inc.

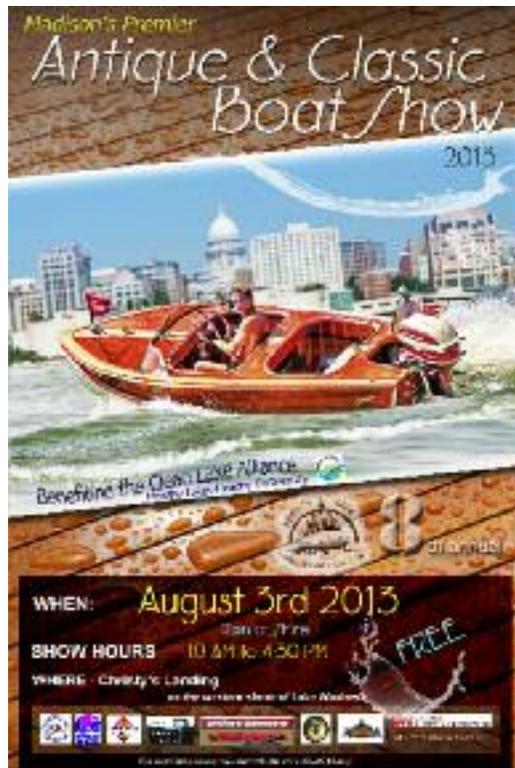
GLACIER LAKES CHAPTER

VOLUME 10 ISSUE 2

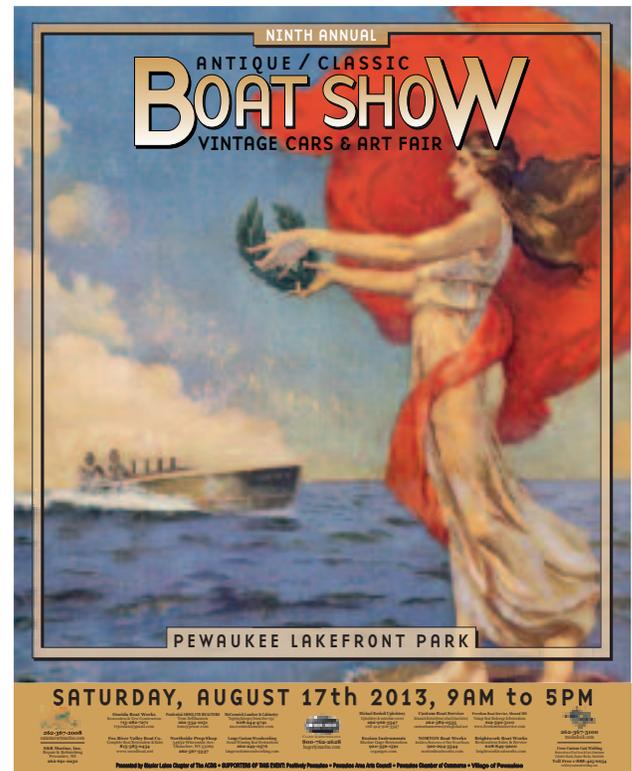
April/May/June 2013



IT'S SHOWTIME!



MADISON SHOW AUGUST 2-3, 2013
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www.glacbs.org



PEWAUKEE SHOW AUGUST 17, 2013
NOW REGISTER ON-LINE
www.glacbs.org

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**NOW
REGISTER
ON LINE
FOR THE
MADISON BOAT SHOW
AND THE
PEWAUKEE BOAT SHOW**
www.glacbs.org

from the Commodore

A few months ago I decided my home office was in need of some reorganization and cleaning. This required moving things around and during that process I had to pull out my collection of what I call "Coffee Table Books". These are pretty books often subject orientated and wrapped in covers with nifty photographs. I don't have a huge collection, but I do have several that I either purchased or were gifts from my family as I became increasingly involved in classic and antique boating.



The first book I pulled out and got side tracked with had nothing to do with boating. It was a "The Complete History of Chrysler Corporation 1924-1985" by Richard M. Langworth. It is a thick book with a lot of text and photographs. I pondered to myself whether I'd actually ever read the book – or just looked at the pictures. As I started reading I realized I had either read it and forgotten most of it, or never read it in the first place. Reading about the early history of the automobile as the author set the stage for the formation of Chrysler Corporation was fascinating and covered the period in brief from the late 19th century to the early 20th century. As many of you realize, this same period of time coincides with the early development stages of power motor boating and so it was no surprise to find out Walter P. Chrysler saw an opportunity to enter into the manufacture of Chrysler Marine engines.

It took me quite a while to read that whole book and made me aware that I probably had a few more such books that I had merely scanned upon acquisition, promising myself to go back and spend more time on the text at a later date. Several years as a matter of fact. I decided to continue this project of review and pulled out "Grand & Glorious – Classic Boats of Lake Geneva" by Larry Larkin. This is another fascinating history of some of the earlier launches and, then, later speed boats that called this beautiful lake home. I began to sense symmetry of history here as Larkin discussed the history and aspects of a number of these boats in Chapter 1. One doesn't have to read long before the names of John L. Hacker and Gar Wood in addition to a number of local boat builders become attached to some very significant vessels.

Next I moved through "Classic American runabouts – Wood Boats 1915-1965" by Philip B. Ballantyne, and then "Classic Speedboats – 1916-1939" by Gerald Guetat. Sorry Gerald, your name is supposed to have a designation mark over the "e's" that I can't find on my keyboard. Never-the-less, this book took me into much of the history of motor boat racing in the early 20th century. What I found interesting was how early some of these boats were breaking speed records going faster than 60, 80, 100 mph. Much of this racing development was a direct result of the imagination of Gar Wood. It wasn't long before Gar Wood and Christopher Smith teamed up to build such race boats as the Miss Detroit and Miss America series, among others. Gar Wood had such a lock on the "Gold Cup" series of races that the committee running the races actually changed the rules in 1922 in an attempt to change the outcome of the race and regain some lagging interest. Wood's response was to move on to the European race theatre and challenge forand win the Harmsworth trophy. The usual team for many of these trophy wins was a boat designed by "Nap" Lisee, built by Chris Smith & Son's Boat Company, driven by Gar Wood with Jay Smith (one of the Smith sons) as his co-pilot.

Prevalent through this reading I was captured by was the realization of just much of the development of the planning hull, displacement hull and hydroplane hull took place early on in power boat racing. Of course, without the coinciding development of the engines that powered these boats the new records would not have been set.....and broken.....and broken again. Prominent engines on the scene were the Allison, Chrysler, Liberty, Scripps, and Packard – all with their own stories of development.

Now, I'm in the process of finishing up "Gar Wood Boats – Classics of a Golden Era" by Anthony S. Mollica Jr. Gar Wood was completely dedicated to racing motor boats. It was his first love. While his family was well off – it was Wood's invention of the hydraulic pump and adaptation to create the "dump truck" in the early 1900's that gave him the financial independence to pursue his passion of building and racing power boats. As Wood phased out of racing and into building fine pleasure runabouts, many of the lessons learned developing racing boats and motors found their way to Gar Wood's Boats. While looking at some of the pictures in this book of the Gar Wood factory built in Marysville, Michigan, I was drawn to the picture that shows a number of hulls bottom up while being planked. I never realized the extreme "V" that his boats came to at the stem and forefoot area. Also interesting to note is that while opened on January 1st, 1930, this new factory – the most modern every built – never really ran in the black – and in fact – opened on the eve of the Great Depression. This book is a great read and while I'd swear I read it when I bought it, I sure missed a lot the first time around. It was only a short few years after Gar Wood stepped down from his Chairman's post at Gar Wood Industries that consultants shuttered the boat building arm of the company.

There are many more names, boat builders, engine manufacturers and historical incidents I've come across in reading through the books I've read before. It would be easy to write several more columns of materials. We'll save this for another time.

So there you have it. If you're someone like me who has stacked up a bunch of wonderful books with great photo's and much historical text regarding history in general and history specific to our great avocation of classic and antique boats, and if, like me, you've always wondered how some of these people at the boat shows can spout facts and stories intelligently and perhaps, endlessly.....it may just be that they read the books they've bought or been gifted. I've also come to realize that one read through is not enough. These books – like our boats – were meant to be cared for and treasured and, yes –used. Let's see – looking over my shoulder at my bookshelf I see "The Legend of Chris Craft" and "Classic Century Power Boats". Gotta go.....I've got some reading to catch up on.

Jack Schneiberg

Jack Schneiberg, Commodore

SPECIAL NEWS ITEMS

Roberta Hegy has agreed to fill the "Director at Large" position left vacant by the passing of Jay Wagner.

ON LINE REGISTRATION FOR MADISON AND PEWAUKEE BOAT SHOWS NOW AVAILABLE

Jack Schneiberg announced that attendees with their boats can now register on-line. Go to www.glacbs.org Jack thanked **Matt Byrne** for helping the chapter set this up.

JOHN BAUMANN Back in the movies.



A local production company was looking for a wooden fishing boat, 14-20 feet to represent what Christ's disciples might have used on the Sea of Galilee.

John Baumann just happened to have two boats that fit the requirement.

The production company picked one of them up after Memorial Day. Apparently it will be for a future PBS TV presentation.

John's 1930 Ford truck was used in the making of "Public Enemies"

WINGS OVER WAUKESHA

Vintage airplane owners will fly their planes at the end of the Pewaukee Boat Show honoring our military, weather permitting.

There will be a Wings over Waukesha show August 24 & 25. See page 20 for details. www.wingsoverwaukesha.com

Officers and Directors 2013

Glacier Lakes Chartered by ACBS April 30, 2004
Commodore Emeritus-Frank Petran 1939-2011

Commodore-Jack Schneiberg
N168 W21860 Main St., #26 Jackson, WI 53037
262-689-7934 soulwork@charter.net

Vice Commodore – Rich Lepping
ACBS Board of Directors/MARKETING
1634 Sherman Avenue Madison, WI 53704
608-235-1707 richl@borderpatrolwi.com

Secretary-Sue Rechcygl
W286 N3082 Lakeside Rd. Pewaukee, WI 53072
262-691-0177 srechcygl@att.net

Treasurer-Pamela Baas
S86 W24885 Stonehill Ct. Mukwonago, WI 53149
(414) 218-4655 jpbaas@att.net

1st Year Term Director -Mark Willis
18875 Black Forest Dr. Brookfield, WI 53045
Cell 262-389-0535 willismm@msn.com

2nd Year Term Director-Marc Daniloff
329 South Judge Drive, Saukville, WI 53080
414-531-0005 marcdaniloff@gmail.com

3rd Year Term Director-Howard Schneider
W186 S6850 Jewel Crest Dr. Muskego, WI 53150
262-679-4391 hdschneider@sbcglobal.net

Director At Large-Roberta Hegy
N8772 Stone School Rd. East Troy, WI 53120
262-470-6181 rhegy@wi.rr.com

Director at Large/-Peter Miesbauer
Membership Co-Chair
119 Evarts Street Belleville, WI 53508
cell: 608-219-1197 peter@gjmiesbauer.com

Membership Co-Chairperson -
Gayle Ritter
1749 N 83rd St Wauwatosa, WI 53213
Eve: 414-774-1144
grittertraveler@yahoo.com

Past Commodore-Mark Walters
4439 Beale St. Madison, WI 53711
608-224-0815
waltsw Woody@charter.net

WEBMASTER
Matt Byrne
630-236-7214
mattbyrne@mrbtech.com

Newsletter Editor-Wil Vidal
W298 N1875 Lost Tree Ct. Pewaukee, WI 53072
262-695-2994 wvidaljr@wi.rr.com

WELCOME ABOARD NEW MEMBERS GLACIER LAKES CHAPTER Gayle Ritter and Peter Miesbauer-Co-Membership Chairs



Scott Bruesewitz.....Cudahy, WI
Dale Carle.....Port Washington, WI
Colleen Hogan.....Port Washington, WI
Eric & Kathy Moberg.....Johnsburg, IL
Wayne and Jecca Zinder.....Chicago, IL

SPECIAL MAILING Share your Enthusiasm Share your Knowledge Share your Adventure

This edition of “at the Waterline” is being sent to Wisconsin classic boat enthusiasts belonging to ACBS but not a chapter. You are invited to join The Glacier Lakes Chapter, ACBS.

Working on a project? Share it!

There are many area boat show events you might like to know about or share your experience.

“at The Waterline” will keep you well informed.

Use information on the back of this newsletter to add Glacier Lakes to your information resource.

LOSS OF GLACIER LAKES DIRECTOR & FRIEND

LARGER THAN LIFE

A memorial service for
Jay Wagner

Jay's memorial service was held at Pagenkopf Funeral Home in Oconomowoc on Friday April 5, 2013. There was almost no room to accommodate all the friends that came to say goodbye.

A number of Glacier Lake Chapter members got up and shared many funny personal memories.

Karl Johns said he was envious of Jay...“he had a bigger mouth than me,” wiping tears from his eyes.

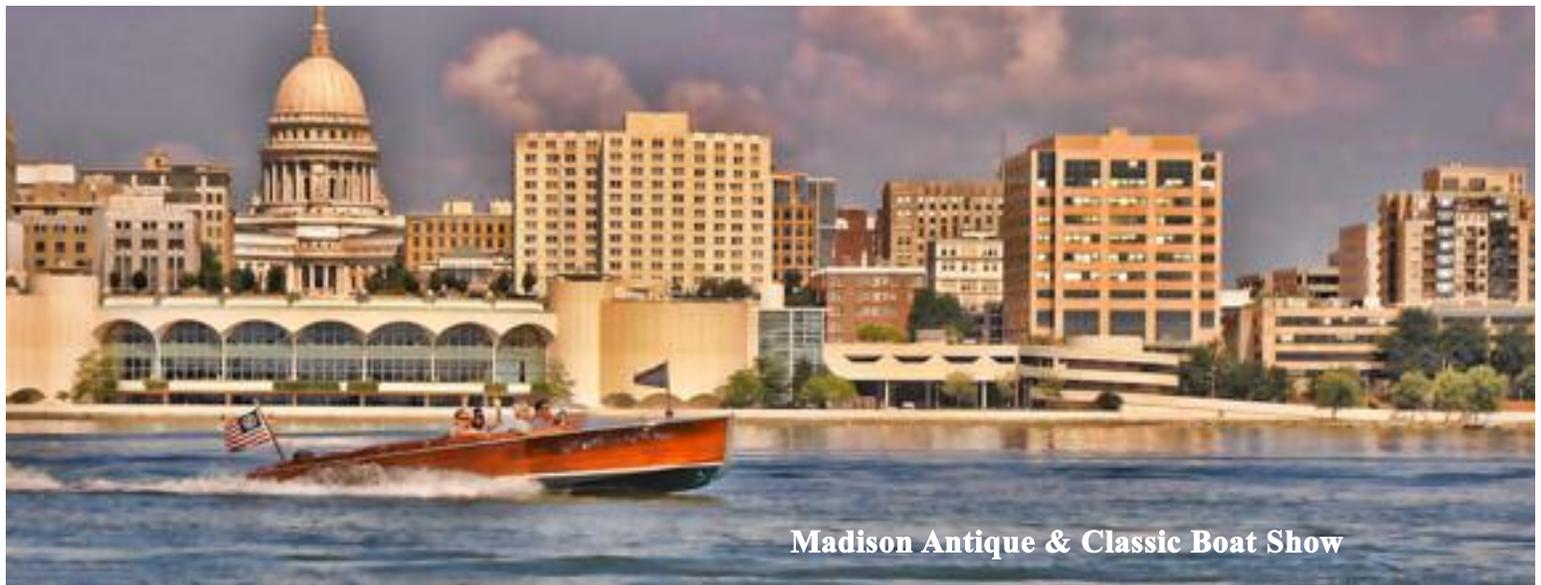
Yours truly was somewhat taken back when Jay would say after a phone conversation, “You are my friend” This writer thought, how nice. Only to me? The short and long, Jay made this comment to everyone he talked with. He also had a nick name for everyone. Mark Willis said,



Jay was at his house/shop up to three times a week, sometimes 15 minutes and other times 2 hours. Mark said “I will miss Jay very much.”

There were plenty of stories that went around the room.

Everyone met at Todd's Grill in Oconomowoc after the ceremony. In lieu of flowers memorials were suggested to the Wisconsin Humane Society or the Leukemia and Lymphoma Society.



Madison Antique & Classic Boat Show

ANTIQUÉ & CLASSIC BOAT SHOWS 2013 IN WISCONSIN AND ILLINOIS

CHICAGO IN-WATER BOAT SHOW JUNE 13-16, 2013

Held at the new 31st Street Harbor. For more information go to The Blackhawk website www.blackhawkacbs.com Smoke Signal tab May-June 2013 newsletter page 4 and 5

THOMPSON ANTIQUE AND CLASSIC BOAT RALLY Saturday June 22, 2013. Nestegg Marine,

300 Wells Street in Marinette, Wisconsin on the banks of the Menominee River. Show hours are 9:00 - 4:00. Free and open to the public. Program subject to change. Contact: Mr. Andreas Jordahl Rhude Phone: 612-723-8581 Email: thompsonboat@msn.com

WAUPACA, WI July 13 7th Annual Antique & Classic Boat Show & Parade at Harbor Bar, Hwy QQ Waupaca, WI, Chain O'Lakes. Sponsored by the Waupaca Chain O'Lakes Association. Contact: Barry Tomaras at (715) 258-3414 or btomaras@att.net Web site: www.waupacaboatshow.com See page 12

NEENAH, WI July 27 (NOTE DATE CHANGE) 8th Annual Neenah Classic Boat Show at Shattuck Park. Contact: Mick Raub at (920) 729-1882 or mickr13@gmail.com See page 12

MILWAUKEE RIVER CRUISE LATER DATE TO BE DETERMINED

FAMOUS FREDDIES Sat July 20 29th Annual Blackhawk Chapter Boat Show. Pistakee Lake, Fox Lake, IL. Pre-registration encouraged but not required. For more information contact Ted Cartner at 847-395-8902 or Ron Van Horn 708-347-8951. For more information go to The Blackhawk website: www.blackhawkacbs.com Smoke Signal tab May-June 2013 newsletter page 8

TIMMERS RESORT on Big Cedar Sunday, July 21

Launch between 9:30-10:30 at Gonrings (DNR launch site, \$5.00 per boat.) Brunch at Timmers is available 10:30-1:30. \$15.00 per person. There are 3 piers at Timmers which will be reserved for participants. Land display of vintage boats and cars. Information: David Doyle 262-338-1033 or email at marleydoyle@msn.com 5151 Timmer Bay Road, West Bend, WI 262.338.7710 See page 8

SUPERIOR, WI July 20 15th Annual "Woodies on the Water," Lake Superior Wooden & Classic Boat Show at Barker's Island Marina, 10-4:30. Contact: Doug George (612) 889-9142 to enter a boat, or lodging, 800-942-5313 or (715)392-2773 www.stewartriver.com/LSWBF.html

MINOCQUA, WI July 26-28 The 20th Annual Antique & Classic Boat Show Benefiting Multiple Sclerosis. It is being held at The Boathouse (formerly Bosacki's and Matt Morgan's) For information: Chamber of Commerce (800)44-NORTH or mavwacc@minocqua.org Visit www.minocqua.org call Al Hanley: 715-453-4511 or Email: alh@5starmandd.com See page 13

STURGEON BAY, WI August 3-4 23rd Annual Door County Maritime Museum Classic & Wooden Boat Show. Dozens of classic boats on display, Sikaflex boat building contest, demonstrations. Jon Gast (920)743-5958 or jgast@dcmm.org

MADISON, WI August 2&3 8th Annual Madison Area Antique & Classic Boat Show includes Friday boat cruise to State Capital & Governor's Mansion. Glacier Lakes ACBS Chapter. Contact. Mark Walters at (608) 224-0815 or waltswood@charter.net or Andy McCormick at (608) 222-0018 or andy@mccormicklumber.com See page 12-13

CHETEK, WI August 11 Boat Rally and Airport Fly-In. Boat Rally sponsored by the Chetek Historical Society. Free at The Chetek Airport and featuring manufactured in Wisconsin. Contact John Banks (715)296-6879 or johncharlesbanks@gmail.com

PEWAUKEE, WI August 17 9th Annual Pewaukee Lake Antique & Classic Boat Show and Waterfront Plein-Air Art Fair at Lakefront Park. Glacier Lakes ACBS Chapter. Contact: Wil Vidal 262-695-2994 or wvidaljr@wi.rr.com. Registration-page 16-17

WINGS OVER WAUKESHA August 24-25 Waukesha County Airport. Jets, warbirds, aerobatic performers, Frord Trimotor rides. see page 20

Classic Glass Show August 24th The Star Zenith Boat Club 2680 Riverside Dr Beloit WI. See page 18

LAKE GENEVA September 27-29 Geneva Lakes Annual Antique & Classic Boat Show at The Abbey Resort. Blackhawk ACBS Chapter. Matt Byrne (630) 802-2698 or mattbyrne@mrtech.com

**FALL DINNER
Election of Officers
Saturday November 23, 2013
Delafield Brewhaus
INTERESTED IN BEING ON
THE BOARD?
Contact Jack Schneiberg or
Rich Lepping
Contact information
on page 3**

If you plan to attend one of these events, you should contact the person identified to be sure the event is still being held

NEWS FROM ACBS SPRING MEETING

By Rich Lepping, ACBS Director and Chapter Vice Commodore Photos courtesy of Woody Boater

I had the pleasure of attending the spring ACBS meeting held in conjunction with the Sunnyland Chapter's annual boat show, and kick off this year's boating season. The meeting was held at the Mission Inn, and was well attended by International Directors, staff and friends.

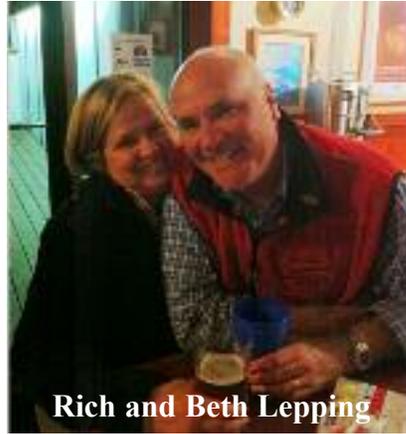
After establishing a quorum, the usual items and committee reports were given and recorded. Our financials are sound and on track, and it was reported that membership remains flat. As a new Director, I noted that we seem to lose as many members as we gain, and we should be focusing our energies on retention. We need to get the chapters more involved with retaining new members, and giving them a reason to stay involved. Sometimes, a simple phone call goes a long way. As chair of the marketing committee, we are committed to address this issue and reverse the trend.

The two big items to report, was on the new Executive Directors job search and the new partnership with Matt Smith, of the Woody Boater web site. On our new ED; the board meet the three finalists, and approved a motion to give the ACBS Executive committee approval on the new ED, with a start date of June 1, 2013. I'm personal excited to have meet the candidates and know good things lie ahead. It's a big job with big expectations!!

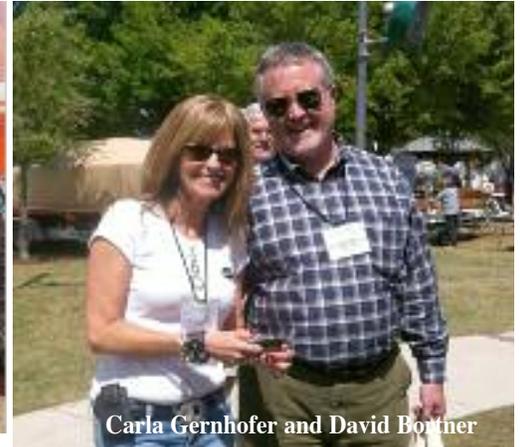
The second piece of exciting news is our partnership with Woody Boater. Woody Boater is a web site dedicated to share news and stories about our great hobby and passion. Matt Smith created this popular web site a few years ago, and this year, ACBS will have a presence on the site. It will highlight our annual show calendar, and chapter events. In addition, chapters will be able to link their websites to Woody Boater for \$125.00 annually. ACBS will co-op the normal \$250.00 fee for its member chapters.

Glacier Lakes will vote on this proposal at its spring dinner, April 20th.

Following the meeting, Beth and I spent the next two days at the boat show. Over 150 boats in water and on land were displayed. Vendors, a nautical flea market and seminars were held throughout the show. The famed river cruise followed, but yours truly had to go back to work. All in all, a great time! I hope your boating season gets off to a great start, and remember to put the plug in!!



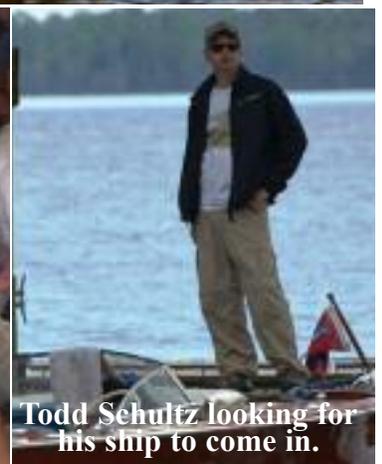
Rich and Beth Lepping



Carla Gernhofer and David Bortner



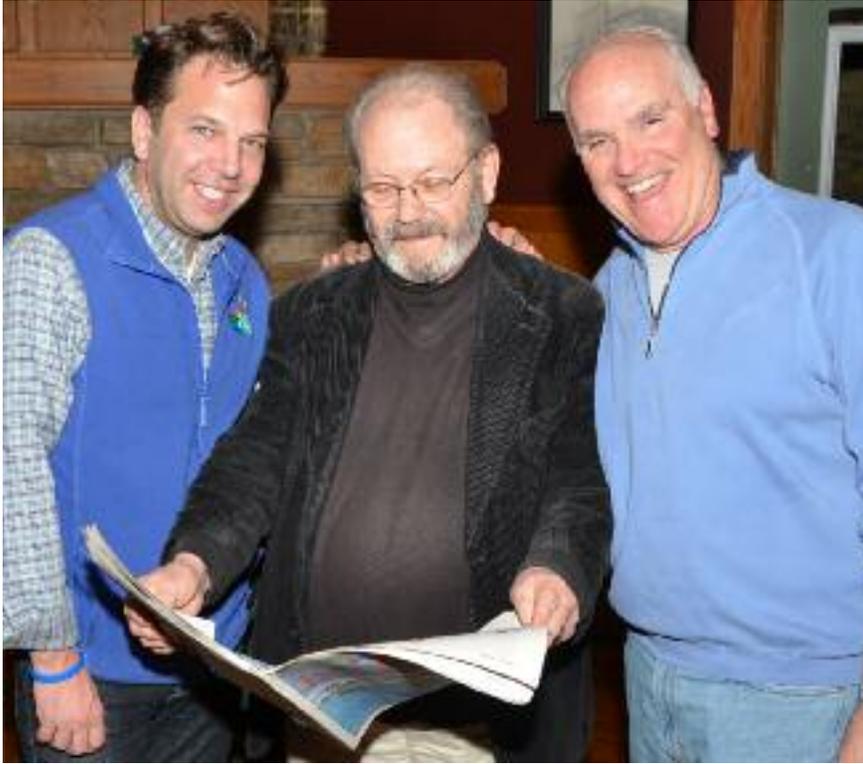
Jim Staib, Jeff Allen, Todd Schultz and Frank Kadinger.



Todd Schultz looking for his ship to come in.



Glacier Lakes Chapter Spring meeting, Carps Landing Saturday April 20th, 2013



James Tye, Vice President Clean Lakes Alliance shares information with Commodore Jack Schneiberg and Vice Commodore, Rich Lepping. The Madison Boat Show contributed \$4,570.00 to The Clean Lakes Alliance in 2012.

The Clean Lakes Alliance (CLA) is a not-for-profit organization devoted to improving the water quality of the lakes, streams, and wetlands of the Yahara River watershed. James Tye was the keynote speaker at the spring meeting.

Information from minutes taken by Sue Rechcygl, Recording Secretary, Saturday April 20, 2013

Present: John Baumann, Ken & Gerda Bourgeois, David Doyle, Thomas & Diane Forecki, Colleen Hogan & Dale Carle, Karl Johns & Sue Schroeder, Jeff Kincaid, Rich & Beth Lepping, Cliff Muehlenberg, Helen Petran, Roger Phillips, Gary & Sue Rechcygl, Jack Schneiberg, Larry & Sheri Schneiberg, Glen Schubert, John Schubert, James Tye, Wil Vidal, Mark Walters & Jane Adams, Walter Wilde, Mark & Mary Willis.

The meeting was held at Carp's Landing in Lake Mills, WI. Commodore Jack Schneiberg called the meeting to order at 7:08 PM. The first order of business was for everyone to introduce themselves and what boats they owned. The Commodore then called for a moment of silence for the bombing victims in Boston and also for our departed member, Jay Wagner.

Treasurer's Report: None at this time.

Review of Past Minutes: The minutes from the last meeting held at the Delafield Brewhaus on January 6, 2013 were approved following a motion made by Gary Rechcygl and seconded by Mary Willis.

501(c)(3) Status Update: Commodore Jack reported that the IRS is still reviewing our 501(c)(3) status application. We have paid the application fee, and they have requested additional

information to prove that our purpose is educational and not merely social. Rich Lepping commended Jack for all the work he has put into this effort, including submitting two corporate tax returns.

Greater Milwaukee Boat Show Report: John Baumann thanked everyone for their time and efforts in putting on the show in January. "We had a nice diversity of boats that filled up our booth, and the organizers are anxious to have us back next year."

Spring Seminar Report: Jack Schneiberg reported that there were 15 who attended the fiberglass repair workshop put on by Scott Bruesewitz on March 16th. It was a very good presentation. Jack said that we look forward to more educational seminars like this. Contact the Commodore with ideas for future seminars/workshops.

Coming Events

Eagle River Outing: 9th Annual Land & Water Meet - Wild Eagle Lodge - May 24-26th, 2013.

Milwaukee River Cruise: Saturday, July 13, 2013. Scott Bruesewitz, Todd Schultz and Ken Bourgeois are working on this event. A flyer containing all info on this was handed out to all in attendance. (Editors note: The trip has been postponed.)

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Timmer's Resort: Sunday, July 21st, 2013. Contact Dave Doyle for information.

21st Annual Minocqua Boat Show: July 26-28th, 2013.

Madison Boat Show: Aug. 2-3, 2013. Mark Walters reported that there will be the popular Trip through the Lakes on Friday, with lunch at the UW Memorial Union. This year the Union will have dedicated piers reserved for us. There will be a beach party/fish boil at Christy's under a tent on sand. This year's fundraiser will again be for the Clean Lakes Alliance. The Saturday show will be the same format as previous shows.

Pewaukee Boat Show: Saturday, August 17, 2013, 9am-5pm. Wil Vidal announced that our featured boat this year will be a 1929 24' Cramer Gentlemen's racer that has a 302 HP Scripps 6, owned by John Zea. Cliff Muehlenberg of the Pewaukee Kiwanis will be organizing the Veterans' Salute this year, and the Kiwanis are sponsoring the Veteran's submarine for the show. The first organizational meeting will be at Wil & Mary's home on Thursday 4/25/13.

[Note: Boat Show Registration forms for both shows are now on the website. You can fill out the registration online and submit in pdf form and also pay by credit card.]

No Old Business

New Business:

Rich Lepping explained about the opportunity GLACBS has been offered to partner with ACBS and Woodyboater.com. It is a very popular site among wood boaters and clicking on our logo links viewers to our website. ACBS has picked up 175 new members from that site. At the board meeting prior to the general membership meeting, the board approved spending \$125/year for this.

Commodore Jack Schneiberg adjourned the meeting at 7:46 PM, following a motion by Karl Johns which was seconded by Helen Petran and approved by all.

Dinner and an interesting presentation followed the meeting, by James Tye, Vice President of the Clean Lakes Alliance. Further information and videos can be found on their website www.cleanlakesalliance.com. Thank you to John Schubert for offering two door prizes.



Outing At Timmer's on Big Cedar Lake is Back

Sunday, July 21, 2013

Launch between 9:30-10:30 at Gonrings (DNR launch site, \$5.00 per boat.)

Brunch at Timmers is available 10:30-1:30

There are 3 piers at Timmers which will be reserved for participants.

There will also be a land display of vintage boats and cars.

(Pictures courtesy of Jack Schneiberg from 2012)



For more information

David Doyle 262-338-1033 (home) or 262-388-4745 (cell)

email at marleydoyle@msn.com

Timmer's Resort

5151 Timmer Bay Road, West Bend, WI 53095

262.338.7710



Electric Dock, Chain o' Lakes, Waupaca, Wis.

7th Annual Chain O'Lakes Antique and Classic Wooden Boat Show and Parade, Saturday, July 13th at Clearwater Harbor Waterfront Restaurant & Bar

N2757 Cty. Hwy QQ-Waupaca, WI 54981
2mi. SW of the junction of Hwys 10/49/54



FELLOWSHIP FRIDAY EVENING/JULY 12 6PM: Clearwater Harbor Bar. Dining will be available
SATURDAY JULY 13 Arrive before 10:00 am or earlier for docking. Volunteers will be available. Your help is welcome in docking. **There will be a parade in the afternoon.**

Award Categories: "People's Choice", "Best Inboard", "Best Outboard", "Best Non-Motorized", and "Captain's Pick". Voting will be done by participants and spectators. T-shirt with logo will be available for purchase.

Please complete the attached entry form and return it to **Barry Tomaras, 323 Tioga Street, Waupaca, WI 54981** or email it to **btomaras@att.net** Entry forms should be returned as soon as possible to assure your spot in the show as space may be limited. More information will follow for participants prior to the show.

2013 WAUPACA CHAIN O' LAKES BOAT SHOW ENTRY

OWNER: _____ ADDRESS: _____
CITY: _____ STATE _____ ZIP _____
BOAT MODEL/MAKE: _____ YEAR: _____ ENGINE MAKE(HP): _____
MATERIAL: WOOD _____ FIBERGLASS _____ OTHER _____ LENGTH: _____
FOR SALE: YES _____ NO _____ PHONE: _____ EMAIL: _____
REGULAR T-SHIRT: YES _____ NO _____ SIZES _____
SWEATSHIRT YES _____ NO _____ SIZES _____
I WILL ATTEND FRIDAY NIGHT: YES _____ NO _____ MAYBE _____

ENTRY FEE: \$15.00

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Fiberglass Seminar a BIG Success!



Fiberglass seminar/workshop attendees: Howard Schneider, Jack Schneiberg, Matt Acker, Scott Bruesewitz, Dallas Greetham, Ralph Bruesewitz (Scott's Father), Mick Raub, Lee Marritt, John Czesak, Roger Phillips, James Kashny, Dave Krause, John Baas, Brian Berg, Stan Armstrong, Amy Simonson, Matt Peters, and Greg Gaitens.

Glacier Lakes members gathered on Saturday March 16th for the first ever seminar on fiberglass. With 40 years of boating experience, it was Scott Bruesewitz's first attempt to put on such a seminar/workshop presentation. Scott and Debbie joined Glacier Lakes Chapter, ACBS after the 2012 Pewaukee Boat Show.

As we all know, pretty much of 99.9% of all work shop/seminars are aimed at wood boats. This was a first for Glacier Lakes in that the focus was on fiberglass boats. It was held at The Giuffre-Rexworks Industrial Warehouse at 445 W. Oklahoma Ave., Milwaukee.

It was obvious to all the attendees that Scott did a lot of preparation for this event. Scott had displays of pictures of some projects, his reference books and of course coffee, juice and bagels.

At 10am, Scott started talking about his latest project – his second 1955 Permacraft – referred to for now as “Ester”. After introductions, Scott launched into a brief history of fiberglass and when the first fiberglass boats were produced. The first polymers were developed in 1847, with the first patent for weaving fiberglass cloth awarded in 1880. By the mid 1930's Owen-Illinois was using 'fiberglas' as a trademark. FRP – Fiber-reinforced plastic is fiberglass reinforced with plastic (resin). GRP – Glass Reinforced Plastic. FRP made its first appearance in 1935, with other types to follow as well as various types of GRPs.

The 1940's marked the first appearance of fiberglass boats – Ray Greene led the way (1942), followed by Gar Wood Jr (the garform in 1946-1950) and Taylor Winner (Plasticraft Recreational boats 1946). The Garform was a direct result of the radar domes that had been produced for the war. Taylor Winner had built patrol boats for the Navy.

By 1950 there were 22 FRP boats displayed at the New York boat show.



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at the Waterline PAGE 10

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The 1950's brought about GRP and the introduction of GelKoat by Glidden and Gelcoat by PPS. In the early 60's half of the boats at the New York boat show were fiberglass, by the late 60's, only one wooden cruiser was displayed at the Miami Boat Show.

Next up was the discussion of the construction process and how fiberglass construction varied from the construction of a wooden boat. He said for a wooden boat you start with the keel and frames and then add the skins, plywood or planking. The fiberglass boat starts in a mold with the gelcoat. The skin is then laid up using a variety of fabrics. This segued into a discussion of the various types of cloth available and the advantages of each type. These included matt, woven roving, stitched cloth, carbon fiber, and Kevlar. With this also came the discussion of the various resins and epoxies that should be used with the various cloths. Scott offered his methods and personal experiences with the various products. Along with this was a brief discussion on the proper safety gear and equipment as well as procedures. Cleanup process and products were also touched upon.

Back to the construction process, Scott continued describing how the boat would be built utilizing Ester as a visual aid to explain the process and show examples of the construction. The entire presentation was fairly informal and questions were fielded during the talk as well.

Repairs and the tools utilized and again the safety equipment needed was then covered. Scott pointed out that Ester served as a prime example of a rather large project. She now is completely gutted and Scott could describe the process of grinding the area out and replacing stringers and how the project would proceed. Scott then covered the problem of rot in encapsulated stringers, frames and transoms. The detection, causes and solutions for these challenges were discussed.

Everyone then moved out to the general shop where the other projects were displayed. First stop was the 14' Duo transom repair. A detailed discussion of how that repair would progress prompted many questions and answers.

Scott then turned to his boat, Chloe. Chloe is the "after" of Ester. Chloe debuted at the Pewaukee Boat show this past August. She is a sister ship to 'Ester'. Scott discussed in short how he had repaired and brought Chloe to her current state.

Last up was the 30' sailboat that Scott bought from the insurance company after they had determined that the boat was totaled and they were sending her to salvage. Pictures were available of the boat in that condition, before Scott got his hands on her. He took a boat ready for the salvage yard and turned her into a Championship race boat.

Scott continued to answer questions and share his knowledge. He is a self-described 'putty and paint guy'. Scott admitted that he has no real desire to work on wood boats, wood trim and wooden engine boxes aside. His new description may now be that of 'a Tupperware boy'. Although new to the Antique and Classic Boat world, Scott brings a lot of knowledge and enthusiasm in the area of fiberglass boats. We all know that fiberglass is finding it's place and same arena as wood and is being welcomed into the world of The Antique & Classic Boat Society, Inc. Chloe turned a lot of heads at last year's Pewaukee show. Everyone attending the workshop/seminar enjoyed the time spent 'messaging about in old boats'. A special thank you to Scott for putting on a fantastic workshop/seminar.



8th Annual Neenah Classic Boat Show Shattuck Park * July 27th, 2013

Contact: Mick Raub at (920) 729-1882 or mickr13@gmail.com

**Note new date due to scheduling conflict*



21st ANNUAL MINOCQUA ANTIQUE & CLASSIC BOAT SHOW

HOSTED AT THE BOATHOUSE

July 26-28 2013 Benefiting the Multiple Sclerosis Society



BOAT REGISTRATION FORM

Boat Registration Fee: \$20.00
(Make check payable to: Al Hanley)

Name: _____
Mailing Address: _____
City: _____ State: _____
Zip _____ Phone: _____
E-mail: _____

Boat Nickname: _____
Model: _____ Year: _____
Manufacturer: _____
Length: _____
Engine: _____
Horsepower: _____
For Sale Yes: _____ No: _____
Land Exhibit: _____ Water Exhibit: _____

QUESTION: Will you participate in the Friday Night Boat Parade prior to the Min-Aqua Bats Water Ski Show? Yes: ___ No: ___

For myself and any member of my family, including all minors who accompany me or who are otherwise participating in the Minocqua Antique & Classic Boat Show, I hereby waive any claim for injury to my person, or personal property for damage which might occur due to my participation either personally or through the use of my boat, personal property or equipment in the function known as the Minocqua Antique & Classic Boat Show to be held July 26-28, 2013.

I agree to hold harmless all of those that sponsor or volunteer assistants including Gordon H. Moore, Matt Morgan's, staff and the Town of Minocqua for any injury or loss suffered by me, my family, or my invites during or in connection with the boat show event whether such injury or loss resulted directly or indirectly from the negligent acts or omissions of said sponsors, employees, volunteers, assistants or others connected with the boat show.

SIGNATURE _____ DATE _____

MAIL TO: AL HANLEY P.O. BOX 1121 MINOCQUA, WI 54548
Free Boat launching & trailer storage. Security Guard at Matt Morgan's Fri & Sat Nights
FOR MORE INFORMATION CALL: 715-453-4511
OR E-MAIL: alh@5starmandd.com

Friday, July 26

12pm-5pm Registration- (Matt Morgan's at the bridge)
5:45pm Captain's Meeting (Matt Morgan's)
6:15pm Boat Parade Line-up
6:45 pm - 7 pm Boat Parade (Kick off to the Min-Aqua Bats Water Ski Show)

Saturday July 27

8am-11am Registration (Matt Morgan's) Complimentary doughnuts & coffee for Boat Show Captains
8 am - 5 pm Boat Show open to the public. Concessions on the docks, courtesy Trigs, benefiting Multiple Sclerosis Society

Saturday continued

10am/1pm/3pm/5pm "Start Your Engines"
5PM Cruise the Minocqua Chain of Lakes - Dinner on your own

Sunday, July 28

8 am - 2 pm Boat Show open to the public. Concessions on the docks, courtesy of Trigs, benefiting Multiple Sclerosis Society
10am "Start Your Engines"
1pm Awards - "People's Choice": Best Chris Craft-Pre-War.
Best Chris Craft 1941-1965
Best Century. Best Outboard Motor Boat



8th Annual, Madison Area Antique & Classic Boat Show

August 2nd & 3rd, 2013

now register on-line www.glacbs.org



You are invited to take part in the eighth annual, Madison Area Antique & Classic Boat Show. The renowned Christy's Landing Restaurant will again be the site for the show on Saturday, August 3rd. This location is simply outstanding for the public to view these beautiful boats on Saturday. On Friday we will be hosting a tour of the Madison chain-of-lakes; including Lake Waubesa, Lake Monona, & Lake Mendota (weather permitting). The tour will break for lunch at the UW-Madison Union Terrace and include a surprise tour of an interesting area on campus.

One of the most important aspects of this show is that the majority of the proceeds will go to the Clean Lakes Alliance. This organization is dedicated to improving the lake quality within the Yahara Lakes' watershed. For 2013, our goal is to raise \$5,000 by receiving donations from the public and area vendors along with offering some unique items for sale at the show's silent auction.

Awards will be given in several categories including the Best Chris Craft, Best Century, Best Inboard Motor Boat, Best Outboard Motor Boat, Best Non-Motorized Boat, Best Fiberglass Classic, and of course the "Best of Show". This will also include the public selecting the People's Choice Award Boat.

Please return your registration form quickly, as we are limited to approximately 45 boat slips (entries accepted on a first serve basis). Also, please include a brief history of your boat and a photograph (e-mail preferred) to enhance our boat show program booklet, which will feature all the show participants' boats.

The enclosed Schedule of Events and Registration Form should help answer your questions. If you need additional information, please contact Mark Walters or Andy McCormick via e-mail or telephone (see below). Should you desire lodging, we list local hotels on the enclosed map.

Thank you in advance for your interest and involvement. We look forward to seeing you at the show!

Thank you in advance for your interest and involvement. We look forward to seeing you there!

now register on-line www.glacbs.org

Mark Walters Program Director 4439 Beale Street Madison, WI 53711 (608) 770-4439 waltwoody@charter.net	Andy McCormick Program Director 2826 Waunona Way Madison, WI 53713 (608) 222-0018 andy@mccormicklumber.com
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Christy's Landing Eric Christenson 2952 Waubesa Ave Madison, WI 53711 (608) 222-5391 www.christyslanding.net

2013 Schedule of Events: 8th Annual, Madison Area Antique & Classic Boat Show

Friday, August 2nd

8:00 am – 9:30 am Launch for boat tour. Stop at Christy's Landing to pick-up your registration packet. Dock assistance will be at the launch site & Christy's piers. Complimentary donuts & coffee provided.

9:30 am – 9:45 am Captain's Meeting: At Christy's Landing near Tiki Hut. Tour maps will be provided.

10:00 am – 4:30 pm Boat Tour Begins: Lakes visited will include Waubesa, Monona, and Mendota (weather dependent). This excursion will include passage thru the "Tenny Locks" (requiring a \$5 lock use fee)

12:30 pm – 1:30 pm Luncheon: Enjoy lunch at UW Memorial Union on Lake Mendota. Pre-registration required.

1:30 pm – 2:30 pm Optional Activities (Tour of UW point of interest or relax on Union Terrace) Details at Captain's Meeting

4:30 pm – 7:00 pm Boats Docked back at Christy's Landing: Participants can dock their boats for the night. Overnight security provided. Refreshments sold at the outdoor Tiki Hut & Beach Party Tent.

7:00 pm Friday Night Fish Boil & Beach Party: Kick-off your shoes & celebrate the beginning of the boat show with a 1950's style Beach Party & Fish Boil!

Located beneath the tent on the sand court. (pre-registration required).

Saturday, August 3rd

8:00 am – 9:30 am Registration: Stop at Christy's to pick-up your registration packet. Dock assistance will be at the launch site & Christy's piers. Complimentary donuts & coffee provided.

9:45 am – 10:00 am

Captain's Meeting: At Christy's Landing near Tiki Hut. Welcome & enjoy the show! ☺

10:00 am – 4:30 pm Boat Show Open to the Public: Food & Refreshments available. 50/50 Raffle Tickets sold and silent auction items for sale. Proceeds donated to the Clean Lakes Alliance!

11:00 am, 1:00 pm, & 3:00 pm: Captains, Start Your Engines! Let the public hear these beauties in action!!! Share a story with the public.

3:00pm Voting Ends: Please turn in your ballots.

4:30 pm Presentation of Awards: Final silent auction sale & raffle drawings. Trophies presented to winning boats.



Registration Form or **now register on-line www.glacbs.org**

Madison Area Antique & Classic Boat Show

August 2-3, 2013



PARTICIPANTS:

FEE: \$30

Skipper's Name _____ Mate's Name _____

Address _____ City _____ State _____ Zip _____

Evening Phone _____ E-mail Address _____ ACBS # _____
(Not required)

Cell Phone _____ (for boat show communication)

ADDITIONAL CREW: (Please include both first and last name) _____

BOAT DISPLAY:

Land Display _____ Water Display _____ Friday Boat Cruise _____ Yes _____ No

Year _____ Manufacturer _____ Model _____

Boat Nickname _____ Length _____ Engine Type _____ HP _____

EVENT FEES:

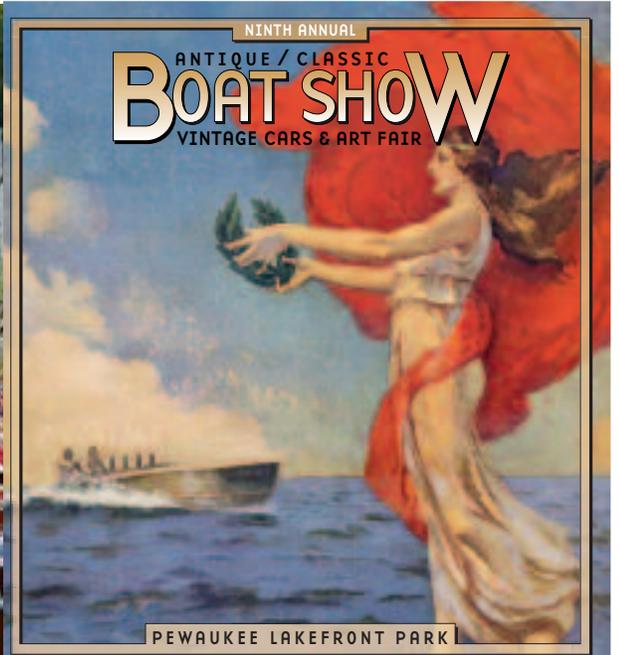
Event	Fee	# of Participants	Total Fees (multiply by # of participants)
Registration (required for skippers)	\$30	N/A	\$30
Friday Lunch on Boat Cruise	\$15		
Friday Dinner at Christy's Landing	\$25		
Boat Show T-Shirt: S, M, L, XL, XXL (circle size)	\$20		
		Grand Total	

REQUIREMENTS FOR REGISTRATION:

1. COMPLETE FORM and sign the registration release below. Include photo & bio of your boat to be included in our commemorative Program Booklet, listing all this year's Boat Show participants
2. MAIL CHECK (payable to MAACBS), Photo, & Registration Form to: Mark Walters, 4439 Beale Street, Madison, WI 53711
Questions – call (608) 770-4439 or e-mail waltswody@charter.net
3. COME PREPARED - Bring fenders, extra line, and be alert at all times

REGISTRATION RELEASE: By signing below, the undersigned registrant verifies that the registrant has read and understands all the foregoing important risks and warnings. Registrant voluntarily assumes the risk of damage to persons or property arising from participation in the boat show after disclosure of risks and warnings. The undersigned further waived, releases and discharges Christy's Landing, Glacier Lakes Chapter, ACBS, all Program Directors, and Volunteers from any and all claims for damages to persons or property arising from participation in the boat show. Finally, the undersigned warrants and represents to the show sponsor that the undersigned's boat registered for the show is covered under a policy of casualty and liability insurance.

Signature of Registrant _____ Date _____



SATURDAY, AUGUST 17th 2013, 9AM to 5PM



SATURDAY AUGUST 17, 2013 PEWAUKEE LAKEFRONT PARK



**Classic Boats, Classic Cars, Art Fair,
1900's Big Wheel Cycles, Music,
Kids Toy Boat Painting,
CLOSING CEREMONY HONORING
OUR VETERANS
VINTAGE AIRPLANE FLYBY
Saturday night Beach Party Banquet at
the SPORTS DOCK**



Register by July 12. Register and Email your story about your vintage watercraft and picture if you want to be in the Program Book.

We can also use the same story as last year. E-mail to wvidaljr@wi.rr.com

If you have any questions contact: Jack Schneiberg at 262-689-7934; e-mail: soulwork@charter.net or Wil Vidal at 262-695-2994 or e-mail: wvidaljr@wi.rr.com

NOW REGISTER ON LINE-www.glacbs.org REGISTRATION FORM IS ON PAGE 17

at the Waterline PAGE 16

9th Annual Glacier Lakes Chapter of ACBS ANTIQUE & CLASSIC Boat Show
Saturday, August 17, 2013 at Pewaukee Lakefront Park

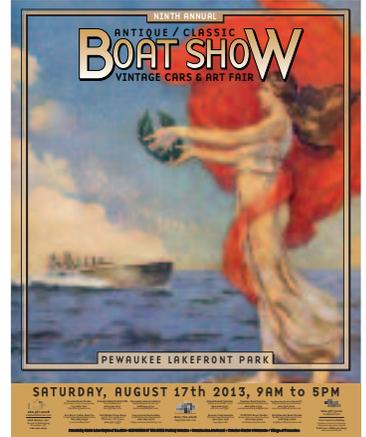
Boat Show REGISTRATION FORM or register online www.glacbs.org

Registration Fee: \$35.00 REGISTER BY JULY 12

In water or on land display \$35.00 Vendor \$55.00; Outboard club \$15.00

Classic Car \$15.00 per car. **NO REFUNDS**

Limited mooring space. First come first served. Glacier Lake members will also provide overnight mooring if needed. Phone numbers of close proximity motels will be supplied to those wishing overnight accommodations.



- * Launching at Pewaukee Yacht Club 7am-9:00am
- * Show Hours Sat. Aug. 17 9am-5pm
- * Judging 10am to 2:00pm
- * Start engines (times to be announced)
- * Special closing ceremony honoring military
- * BBQ at "Sports Dock" after show(register below)

Name _____ Spouse/Partner _____ ACBS# _____
 PHONE: home _____ cell _____
 Address _____ City _____ State _____ Zip _____
 E-mail _____ Fax _____
 Boat Name _____ Builder _____
 Length _____ Model _____ Yr built _____ Engine _____
 No. Cylinders _____ Horsepower _____

BE IN THE PROGRAM BOOK Submit a picture (non returnable) of your boat and a story with your name for inclusion in the program book. The booklet will be distributed to spectators at the show. Include this information with your registration fee. Information should be type written. **BETTER YET**-E-mail it to wvidaljr@wi.rr.com Let us know if you want to use last year's story with updating. Material needs to be submitted by July 12, 2013.

-RELEASE OF LIABILITY-

Please read and sign the following agreement, which is required of all participants:

I hereby release, discharge, protect, indemnify and hold harmless the Glacier Lakes Chapter of the ACBS, Inc., The Village of Pewaukee, The Park and Recreation Department, Positively Pewaukee, organizers, committee chairpersons, volunteers, vendors directors and officers, administrators, successors and assigns from and against any and all claims, liability demands and causes of action of all kinds, including without limitations property damage, injury, illness or death, including costs and attorney fees incurred in connection with the undersigned's use of all facilities during this event. Further,

I certify that I currently have effective insurance to cover any damage to my boat, outboard motor or vehicle and to cover my liability from any damages to others and their property arising from the use of my boat, outboard motor or vehicle during this event.

Signed _____ Date _____

Questions? Contact Jack Schneiberg, Commodore at 262-689-7934; e-mail: soulwork@charter.net
 Wil Vidal, Boat Show Committee at 262-695-2994 or e-mail: wvidaljr@wi.rr.com

I need overnight mooring {circle} Fri. night (YES) (NO) Sat. Night (YES) (NO)

Make check payable to: Glacier Lakes Chapter, ACBS
c/o Jack Schneiberg, N168 W21860 Main Street #26 Jackson, WI 53037

SHOW REGISTRATION and Sports Dock Saturday night Awards and Beach Party Dinner

REGISTRATION:
 BOATS: (In water or on-land) {circle} \$35.00 per boat. (Limited space-first come first served)\$ _____

VENDOR: \$55.00; OUTBOARD MOTOR CLUB \$15.00, CLASSIC CAR \$15.00 ea {circle category}\$ _____

Saturday night Awards dinner at PYC.

SATURDAY NIGHT BEACH PARTY BBQ AT "THE SPORTS DOCK" \$22.00 per person X _____ =.....\$ _____

JOIN THE GLACIER LAKES CHAPTER AND ACBS \$65.00 per family X 1 =.....\$ 65.00

Check # _____ Amt \$ _____

NO REFUNDS on boat show registrations or PYC dinner. *Limited mooring space. First come first served.*

Judging Criteria: This will not be an official ACBS judged event. Judging will be done by the registered captains and the "People's Choice" by popular vote. Awards will be provided by the chapter and marque clubs: Century Club-"Best Century"; Chris-Craft Club-"Best Chris Craft". No boat will receive more than one award. Judge committee reserves the right to adjust categories to reflect registrations.

- | | | | |
|---------------------|-----------------------------|----------------------|--------------------------------------|
| ☆ Skipper's choice | ☆ Antique (Non 3 Cockpit) | ☆ Classic Runabout | ☆ Contemporary |
| ☆ Best Century | ☆ Classic Utility Under 20' | ☆ Racer | ☆ Sailboat |
| ☆ Best Chris Craft | ☆ Classic Utility 20-22' | ☆ Classic Fiberglass | ☆ Peoples Choice |
| ☆ Antique 3 Cockpit | ☆ Classic Utility Over-22' | ☆ Outboard Boat | ☆ Best Preserved, Most Original Boat |



Star Zenith Boat Club on the Rock River in Beloit WI is celebrating their 75th anniversary. The club has invited **Kevin Mueller and Boats in the Belfry** to hold the **17th annual Midwest All Classics Boat Show** at the club's historic facility. The Club is hosting an open house and the Boat show Saturday August 24th and welcomes all and to enjoy burgers, brats and beer and ice cream too. The club is located on an island on the beautiful Rock River and it is a perfect setting to show classic boats in the water and on land along with vintage tow vehicles.



Friday night:

Gather at the Rock Restaurant in Beloit on the Rock River from around 4pm until 8 and have food and drinks with a great view of the River. There's a boat ramp across the street in case you want to enjoy the River. You can use the docks at the Restaurant for the evening and just walk a few feet to our tables.

Saturday:

Bring your boat to the Star Zenith Boat Club in the morning around 8am
 Slips will be available or show you boat on land
 Or just come out with family and friends to enjoy the boats and the scenery
 Food and drinks and ice cream will be available
 Launch your boat around 2pm and rock the Rock River for a few hours
 Following the river run we all gather and have dinner at the famous and historic Benedetti's Supper Club just up the road from Star Zenith

Sunday:

Visit KevFin's "Fin City" downriver outside Rockton IL and see the incomparable collection of strange boats in the "Bat Cave"

If you have any questions regarding the show and activities visit:
http://www.boatsinthebelfry.com/shows_events.html or email: lotsatailfins@cs.com

Restoration of a 1946 Gar Wood Ensign by Jim Ruwaldt



Jim Ruwaldt has been restoring a 1946 Gar Wood Ensign. He put on a new 5200 bottom, replaced numerous frames, etc. The upholstery is now being done along with rechroming and some engine details. With any luck it will be ready for the Madison Boat Show in August according to Ruwaldt.

Jim retired from the U.S. Fish and Wildlife Service in 2009 where he had been in charge of the FWS private lands habitat restoration program across the state of Wisconsin. Much of the work that they did was directed at restoring wetlands which are important to maintaining and improving water quality. So, when the Clean Lakes Alliance was formed to work on improving water quality in the Madison Lakes, it was a natural connection according to Jim to become involved.

“I have always been interested in wooden boats. I built my first wooden boat, a duck boat, when I was 16. I renewed my interest in wooden boats and wooden boat restoration about 10 years ago when I bought a 14' cold molded plywood North American Marine runabout. I restored this boat in my basement, and since then have built and restored numerous boats including a 1958 Higgins, several wood canvas canoes, cedar strip boats, and my current project a 1946 Gar Wood Ensign. I bought the Ensign from Dennis Evinrude in 2011 and have it just about done. It has a new 5200 bottom, many

new frames, some new deck planking, new interior and rebuilt original Chrysler Ace engine. My plans are to have it in the water at the 2013 Madison Boat Show.”



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1938 CENTURY Utility



1938 CENTURY Utility. 15ft 4 cyl 75HP Grey Phantom engine. Boat has been stored in a garage and is in good condition. Owner carefully dismantled boat and decided other wifely "to do list projects" came ahead the restoration of this piece of history. No boat rot. Some planking on the bottom was replaced as well as both white oak side splash rails. A local wood shop school made two new windshield boards to hold the glass windshield. Before dismantling and to make certain it floated; and wanting to make certain the engine operated, the owner did some initial maintenance. The boat floated and the engine ran. The boat was carefully taken apart retaining all the pieces. The painted and varnished wood surfaces were stripped and acid washed. Painting of the interior floor planking began in addition to the staining of the engine cover. An inventory of parts indicate that some will need to be replaced because of not having them like: windshield glass, windshield side bracket (wood), head light bulb and trim ring, brass hardware and rope slide. Some items will need to be replaced. Trailer included. Tires needed plus greasing of tires. Asking \$4,500.00 OBO Call Richard Naegele, Scranton, PA (570) 347-3318 naegele_qualitytime@msn.com

1957 Chris Craft



1957-1/2 Chris Craft Continental 21ft with 225 Mercruiser timgross144@yahoo.com \$16,000 OBO 608)372-3325



Glen L Zip, all wood construction built by well known West Coast Race boat builder, Darrell Sorensen in 2010 Motor, 1976 Mercury Limited Edition Model 850 XS, short shaft with low water pick up Power trim with "up/down" buttons on control box console Full trailerable boat cover Stainless Steel propeller worked to match boat & motor performance. Machine shop manufactured fixed trim tabs for ease of planning. 15 coats of Epithanes varnish on decks price is \$8,500 w/o the trailer.

call John Schubert Racine, WI 262 902-7898 C



1969 Larson All-American 14' Ski Boat/Evinrude Outboard This All-American Runabout is a Collectible Classic! Still owned by original owner. Garage kept. In "Showroom Condition"! White with Green Accents, Convertible Top, Like New Back-to-Back Seats, 1986 Evinrude Outboard w/Power Trim&Tilt, VRO, SnowCo Trailer w/New Tires & Bearings, Mooring Cover, Showroom condition. Asking Price: \$4,500.00 OBO Call Andy or Cyndi McCormick: 608-222-0018 or 608-235-7142



CENTURY ARABIAN Classic Century V-drive, low hours, 1976, 18 foot, in mint condition. Mercruiser 233 HP V-8 with a four barrel Holly carburetor. Will cruise at 45 MPH. Two forward captain chairs, with passenger side rotating for ski observer. All new upholstery matching original. Teak swim platform and ski tow pylon for great towing. Matching brown trailer with white trim. Can be seen and operated at Lauderdale Lakes Wisconsin, about 15 miles north of Lake Geneva, WI. Jerry Petersen, 262-742-2367 or garwood2@elknet.net . Asking \$12,000.

1954 CHRIS CRAFT 17FT Sportsman KCL 120HP engine, Hull #63573 All original, always boat house kept on Okauchee Lake. \$11,000.00 obo 262-567-1772 or 262-966-2590

**BOATS FOR SALE ★ BOATS FOR SALE
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1962 Chris Craft Sea Skiff 23ft Ranger. Lake Geneva, WI 283 Chevrolet V8, convertible top, like new cushions, Newly refinished transom. All new flooring. (White waffle) Reduced to \$7,800 plus trailer. Don Taylor 352-504-0455 cell 630-632-9797 For more pics, go to: www.streblowboatowners.com

1959 Chris Craft 18ft Continental 283 Chev V8, One owner, all,original \$18,000.00 obo 262-567-1772 or 608-695-0653

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Wil Vidal: wvidaljr@wi.rr.com

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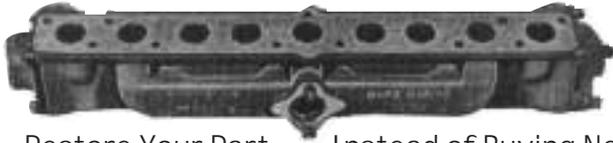
Today, we're helping grow a new generation of boat lovers. Through the Hagerty Youth Judging program – part of our *Operation Ignite!* youth initiative – we're sparking kids' passion for wooden boats. And if all goes as planned, their lifelong love of classic boats will keep the wooden boating community strong for generations to come.

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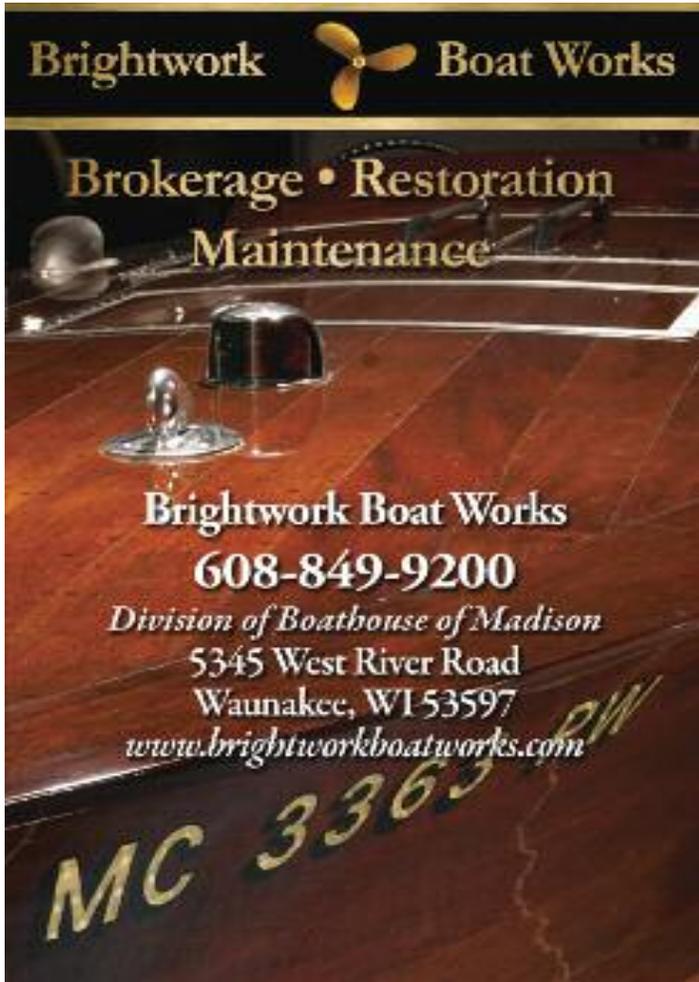


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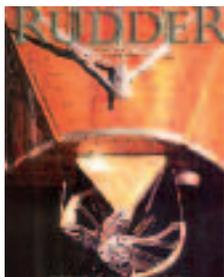
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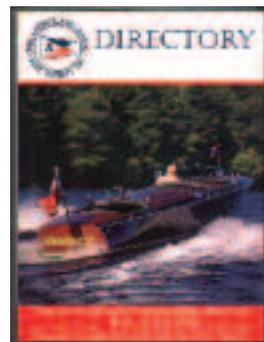


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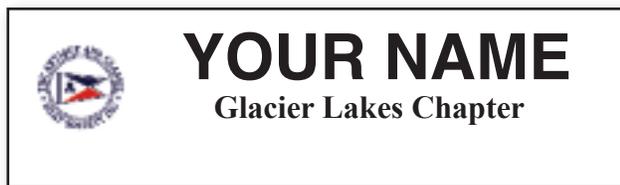
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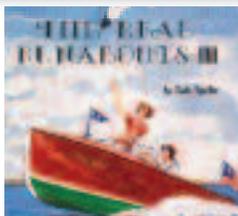


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